

# ALLEVI



Revolutionizing the way we model  
disease, test novel drugs, and study  
the body outside the body.



## ABOUT ALLEVI

Allevi creates tools and solutions to design, engineer and build with life. Our 3D bioprinters and bioinks are used by leading researchers around the world to find solutions to humanity's most difficult problems – to cure disease, to test novel drugs, and to eliminate the organ waiting list.

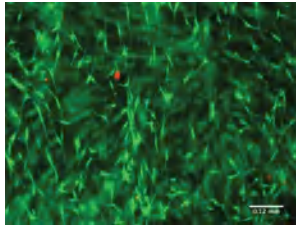
Founded in 2014, our mission is to make it easy to design and engineer 3D tissues. We created our desktop 3D bioprinters to be the most versatile, powerful and easy-to-use bioprinters on the market. Allevi is trusted by leading researchers and industry giants in hundreds of labs worldwide.

We believe everyone has the potential to change the course of medicine for the better. What will you build?

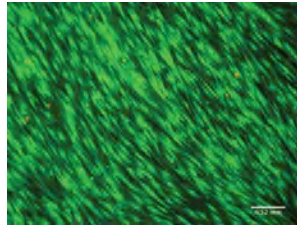
## WHY 3D BIOPRINT?

The research community needs better models to study the body outside the body. Through 3D bioprinting, researchers can create more physiologically relevant tissue models that express more accurate biomarkers than their 2D counterparts and are more reliable than animal models.

3D bioprinting offers design freedom and high throughput capabilities that allows users to study tissue in a repeatable and relevant manner.



Traditional Manual Pipette



Allevi 3D Bioprinted

## WHAT IS A 3D BIOPRINTER?

3D bioprinters use biocompatible materials (bioinks) mixed with cells to print living tissue. The device builds a 3D structure by depositing materials layer by layer until you have the desired structure.

## WHAT IS A BIOINK?

Bioinks are natural or synthetic biomaterials that mimic the extracellular matrix (ECM) to support the adhesion, proliferation, and differentiation of living cells. These materials give cells important cues they need to live, grow, and create functional 3D tissue.



# BIOPRINTERS

# KEY FEATURES

## PATENTED CORE PRINTHEADS

The patented Cell Optimized Removable Extruders (CORE™) are engineered to ensure high viability across a wide range of bioinks. UV and Blue LED Photocuring and homogeneous cooling and heating components allow you to print everything from hard to soft tissues without having to purchase additional printheads.

## SMART CALIBRATION

Auto-calibration comes standard on Allevi 1 & Allevi 3 bioprinters. Choose any needle tip and any print dish and your bioprinter will automatically calibrate the printheads.

## PRINT BED FOR EVERY DISH

The Allevi print bed is designed to fit different printing dishes with inserts for slides, petri dishes, and well plates.

## VERSATILITY

Allevi bioprinters allow you to print with any cell-line in any bioink to create any geometry for any application that you can imagine.

## EXTRUSION BIOPRINTING

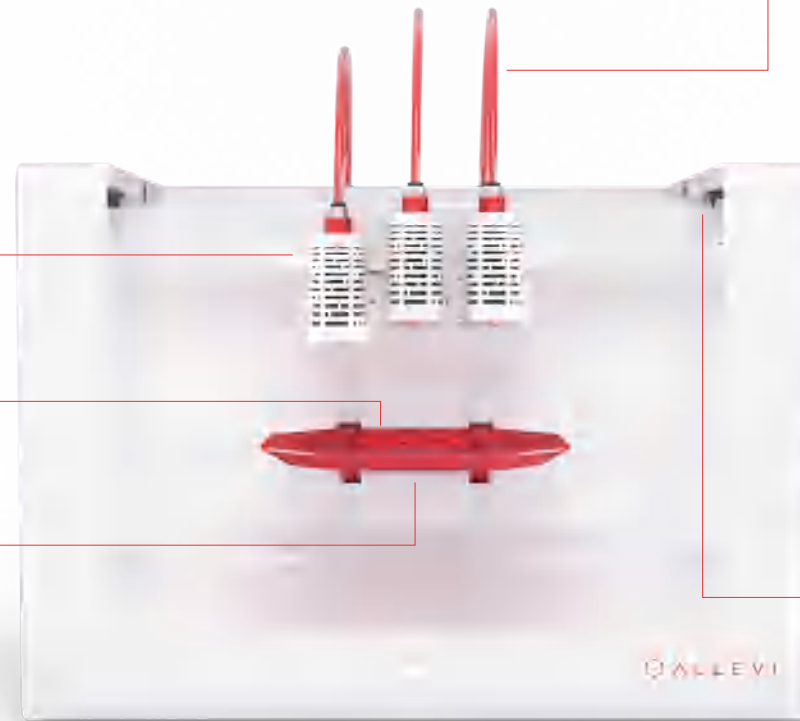
Powerful and automatic pressure regulators allow you to easily control the flow of a wide range of viscosities from soft hydrogels to thermoplastics. Control the extrusion rate from your Allevi software and even save print profiles for future work.

## DESIGNED FOR STERILITY

Designed with your workflow in mind. From testing on a lab bench to working with cells in a tissue culture hood, Allevi bioprinters are portable and easy to sterilize under your cell-culture hood. No doors to get in your way - we know how you work.

## PRECISION

Linear rails ensure single micron movements on X, Y, & Z axes. This precision allows you to easily print into well-plates and seed cells.








# Allevi CORE™ Technology

The patented Allevi CORE™ printhead is standard on the Allevi 1 and Allevi 3 bioprinters.



## Key Features

-  Temperature Control: 4°C - 160°C
-  Photocuring: UV (365nm) and Blue Light (405nm)
-  Syringe-Based System: 5 mL luer lock syringes
-  Calibration: Auto-Calibration for any needle length
-  Future Proofed: Printheads are interchangeable\*

\*New printheads are scheduled for continual release

# Find the Allevi bioprinter that's right for your lab.



**Allevi 1**



**Allevi 2**



**Allevi 3**

Extruders	1 × Allevi CORE	1 × Fixed	1 × Allevi CORE
Footprint (W × H × D)	12 × 11 × 11 in	12 × 12 × 12 in	18 × 15 × 14 in
Temperature Range	4–160° C	Extruder 1: RT–160° C Extruder 2: RT–70° C	4–160° C
Photocuring	LED – 365 and 405 nm	LED – 405 nm standard 365 nm optional	LED – 365 and 405 nm
Print Bed	Room Temperature	Room Temperature	RT–60° C

# BIOINKS





# ALLEVI BIOINKS

**High printability without sacrificing viability.**

We know how important it is for you to work with the best possible biomaterials. We have rigorously tested each and every one of our bioinks in our lab to ensure that they can be easily extruded from your Allevi bioprinter without sacrificing cell viability.

The versatility of Allevi bioprinters means that you can print biomaterials as soft as brain, hard as bone, and every tissue in between. Our dedicated team of Bioengineers characterizes every bioink to ensure consistent results while bioprinting. The syringe-based system ensures that you can continue working with your own biomaterials and custom formulations

It's no wonder that leading researchers and industry giants alike rely on Allevi for their bioink needs.

# A BIOINK FOR EVERY APPLICATION

Allevi 3D bioprinters are engineered to bioprint the widest range of bioinks. To achieve best results, cells should be encapsulated in materials that contain their native ECM components. Our bioinks are largely human and animal-derived and do not contain viscosity agents that can negatively affect tissue viability and function. You have high standards for your research and we have high standards for our bioinks.



LIVER

Collagen Lifeink200, PhotoHA, PhotoCol, GelMA, LAP, Organ-on-a-chip, Tissue Layering <sup>5, 8, 12, 14, 16, 17</sup>

HEART

Alginate, GelMA, PhotoHA, PhotoCol, Conductive+ Tissue, LAP <sup>1, 5, 8, 9, 18, 19</sup>

BONE

Bone Bioink, Polycaprolactone, PLGA <sup>3, 5, 6, 7, 10</sup>

CARTILAGE

PhotoCol, GelMA, Polycaprolactone, PLGA <sup>5</sup>

KIDNEY

Vascularization bioink, GelMA, Collagen Lifeink 200, PhotoCol, PhotoHA, Organ-on-a-chip, Tissue Layering <sup>5, 8, 20</sup>

NERVOUS SYSTEM

Conductive Tissue, Collagen Lifeink 200, GelMA, Additives (human tropoelastin) <sup>1, 5, 8, 11</sup>

SKIN

Skin Bioink, GelMA, Additives (bovine col type II/V, human col type IV, human tropoelastin) <sup>5, 8, 15</sup>

VASCULARIZATION

Vascularization bioink, Lifeink 200, Additives (bovine col type II/V, human col type IV, human tropoelastin) <sup>2, 4, 5, 8, 13</sup>

LUNG

Tissue Layering bioink, Vascularization bioink, Organ-on-a-chip, Additives (bovine col type II/V) <sup>5, 8, 22</sup>

DENTAL

Polycaprolactone, PLGA

BRAIN

Silk Fibroin, Alginate, PureCol, Tissue Layering <sup>5, 8, 21</sup>

# ALLEVI BIOINK PROTOCOLS



Our bioengineer-designed protocols were inspired by high-impact papers published by our amazing community of users. Allevi bioink protocols are rigorously tested in our lab and include all of the steps you need to easily and quickly recreate state-of-the-art bioprints in your lab. Follow our step-by-step protocols and bring your research to the next level.

- Bone
- Organ-on-a-chip
- Skin
- Sterile GelMA
- Tumor
- Coaxial
- FRESH Method
- Tissue Layering
- Vascularity

## Allevi Partnerships

**Lonza**

**Rheo**lution  
*instruments*

 | **etaluma**<sup>™</sup>

**Advanced**  
**BioMatrix**  
Innovative 3D Solutions

**FLUIDFORM**  
PRINTING THE IMPOSSIBLE

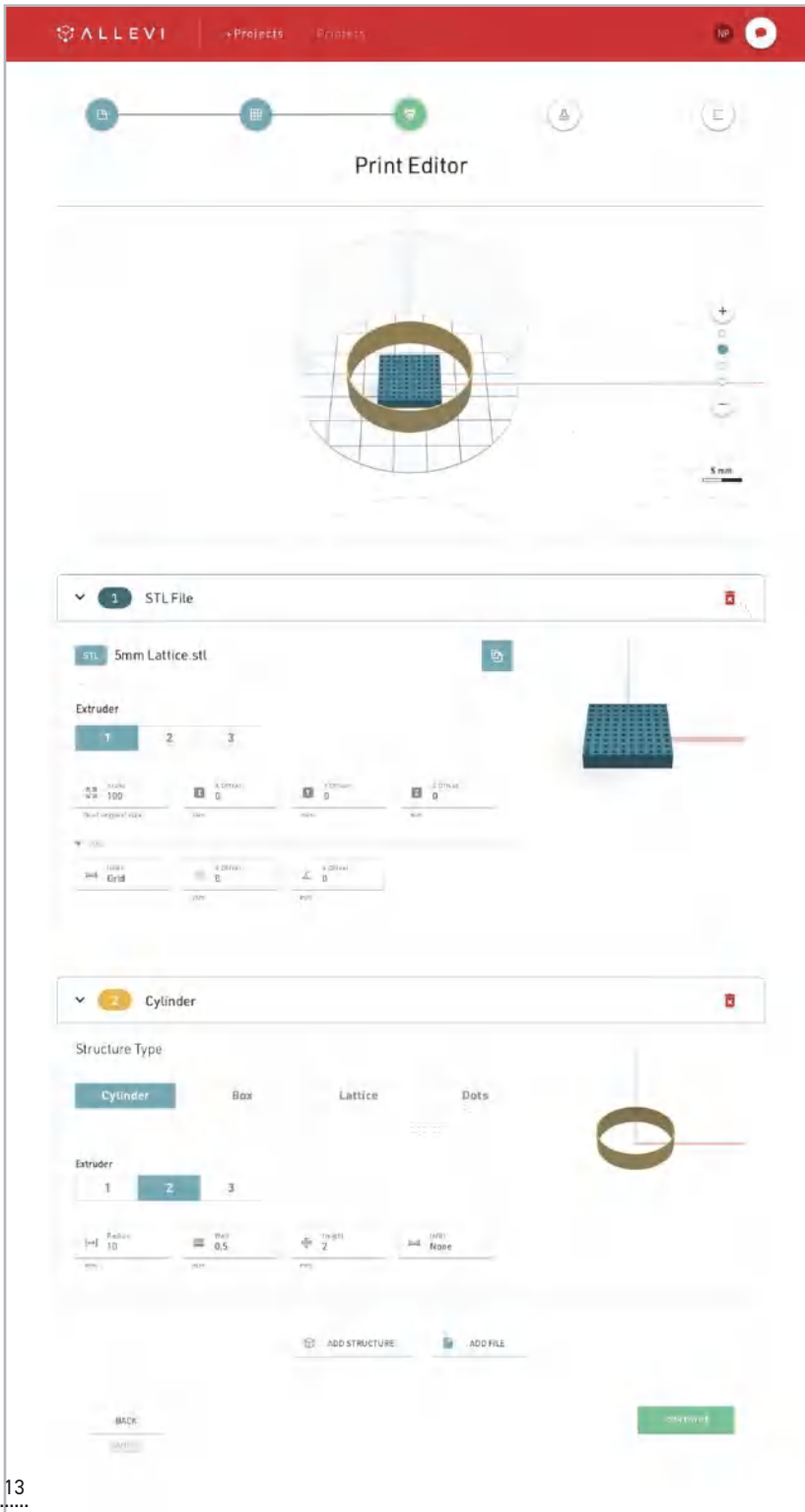
**Volumetric** 

**XYLYX**

**DIMENSION**  
**INX**

# SOFTWARE



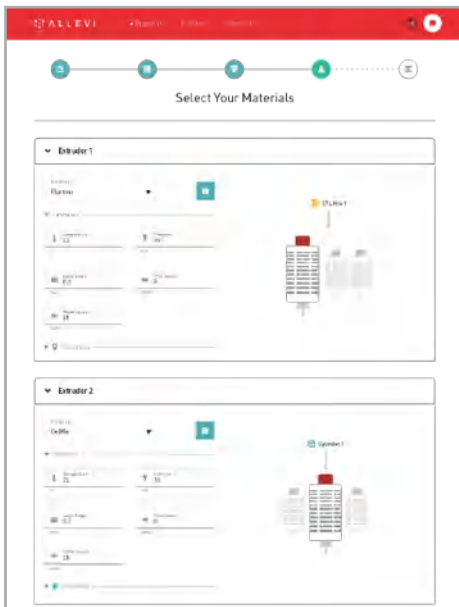
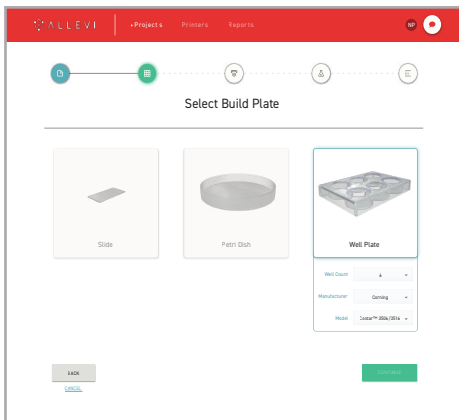
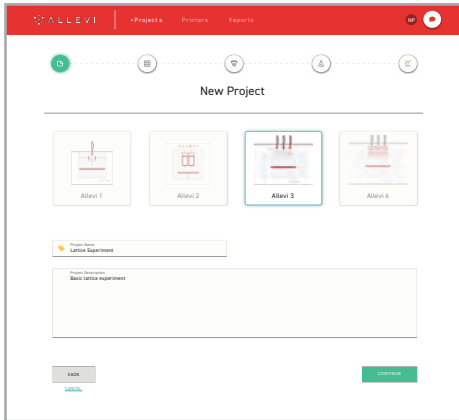


# DESIGN. BIOPRINT. REPEAT.

Designing and building with life is easier now than ever before.

The Allevi software empowers novice and expert 3D bioprinting users alike to quickly and easily achieve their goals.

The Allevi software is going to completely change the way you run bioprinting experiments.



# BIOPRINTING. SIMPLIFIED.



## Web-based workflow

Print settings and data are stored securely in the cloud  
 Print from any computer with no additional setup



## Built-in material profiles, validated for Allevi bioinks

Ideal print parameters take the guess work out of new bioinks  
 Save time and money by using profiles as a jumping off point



## Integrated slicer with shape editor for building models

No need for 3rd party slicing software with complicated settings  
 Interactive 3D renders show your structure before you print



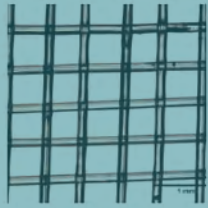
## Project-based workflow for optimal print repeatability

Set up your model, wellplate configuration, and print parameters once, then hit “print” to make identical copies  
 Easily modify projects and save additional versions



## Allevi dynamic printing options

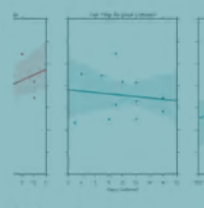
Interpolate multiple parameters across a wellplate, to quickly determine the best settings for your experiment, or run multiple trials simultaneously



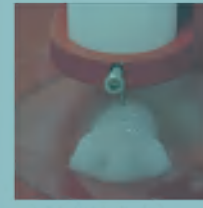
PLGA Viability  
HARD TISSUE



PCL Viability  
HARD TISSUE



Cell Culture Tracking



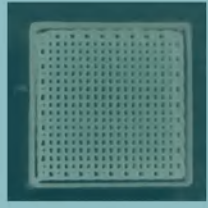
More Example Print File Design



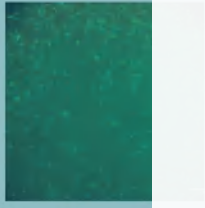
Ear Example Print File Design  
PRINT FILES



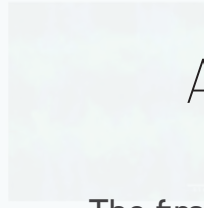
"BWL" Build With Life Example Print File  
PRINT FILES



PCL (Polycaprolactone)  
HARD TISSUE



Percoll Improves Bioprinted Distribution  
SOFT TISSUE



# ALLEVI PROTOCOLS

The first ever online repository for 3D bioprinting best practices and protocols.

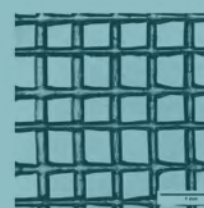
From choosing the best materials for your application to detailed instructions for complex prints, Allevi protocols are here to help you succeed.

Our repository is constantly updated to have the cutting-edge techniques and best practices to help keep your research relevant.

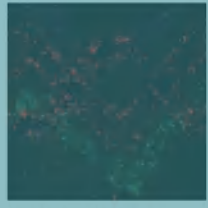
Accelerate the pace of discovery. Build with Life.



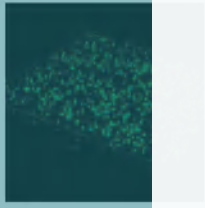
Hand Digit Example Print Files  
PRINT FILES



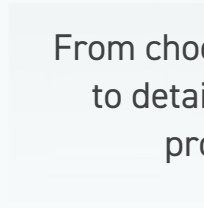
Lattice Examples  
PRINT FILES



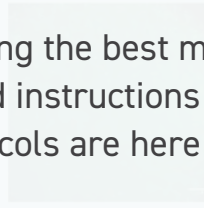
Gelatin Methacrylate Review  
SOFT TISSUE



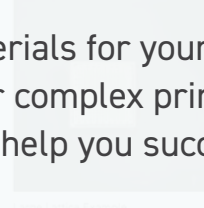
PEGDA  
SOFT TISSUE



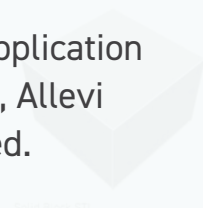
Bioprinted Collagen Viability



Multi-Component Bioprinting



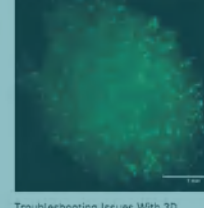
Creating 3D Complex Bioprinted Study



Creating 3D Complex Bioprinted Study



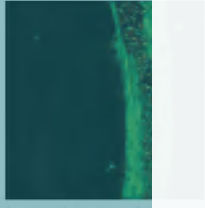
Kidney Print  
PRINT FILES



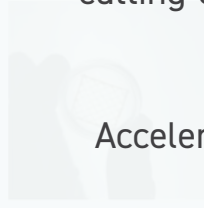
Troubleshooting Issues With 3D Viability  
3D CELL CULTURE



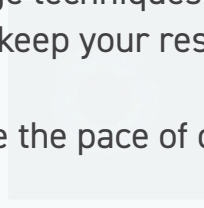
Bioprinted Alginate Viability  
SOFT TISSUE



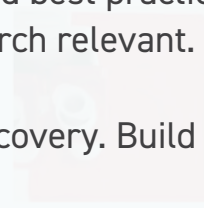
Bioprinted GelMA and LAP Viability  
SOFT TISSUE



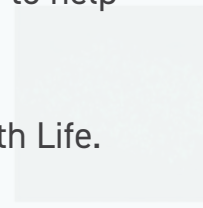
Bioprinted Collagen Viability



Multi-Component Bioprinting



Creating 3D Complex Bioprinted Study



Creating 3D Complex Bioprinted Study



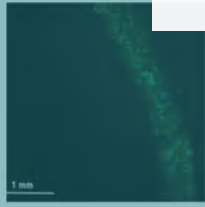
Day 3  
Cell Viability Assays for 3D  
CELL CULTURE



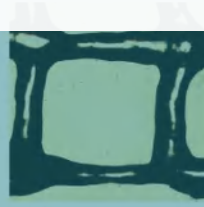
Piuronic F127  
VASCULATURE/SACRIFICIAL



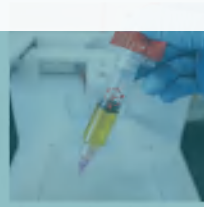
Guide to Picking Your Needle  
GETTING STARTED



Sodium Alginate and Calcium Chloride  
SOFT TISSUE



Gelatin Printing  
SOFT TISSUE, VASCULATURE/SACRIFICIAL



General Biopink Parameters  
GETTING STARTED, SOFT TISSUE, VASCULATURE/SACRIFICIAL, HARD TISSUE



Guide to Understanding Gcode  
PRINT FILES



Instructions for Mixing Native Protein Additives with Biopinks  
SOFT TISSUE, 3D CELL CULTURE, HARD TISSUE



Infill Options on Slic3r  
PRINT FILES



Organ-on-a-Chip Kit  
VASCULATURE/SACRIFICIAL

COMMUNITY



# ALLEVI BY THE NUMBERS

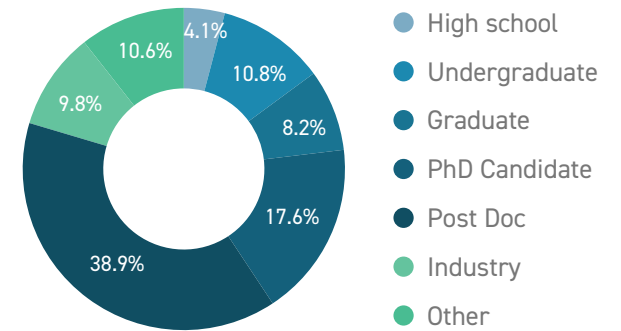


**350+ LABS**

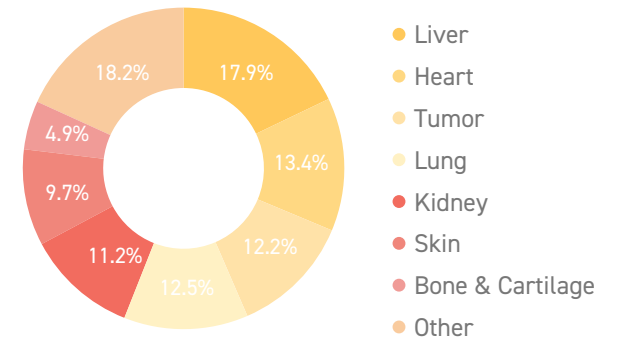
**40 COUNTRIES**



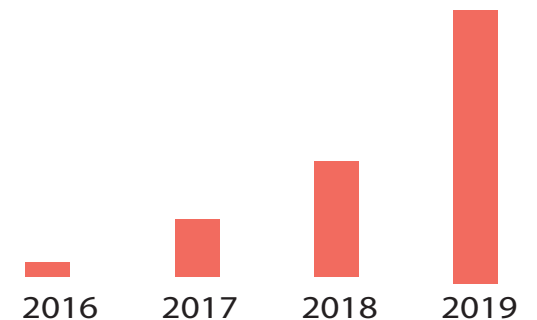
## User Profiles



## User Tissue Types



## User Publications By Year



# Dedicated to Your Success

At Allevi's core is our dedication to your success. We work to make our devices and software user-friendly and intuitive. We publish guides, write protocols, and post videos which help you bioprint faster and better.

Our relationship doesn't end after your purchase. We're here to help you succeed with your Allevi bioprinter and bionks. The Allevi Customer Success team is available to assist with everything from on-boarding to application specific projects. We're here to help you reach your goals.

"The Allevi Customer Success Team is incredibly helpful in terms of providing us with relevant information. They are always available, accessible and quick in responding to any of our queries. Getting started with our newly set-up equipment was much smoother with their support, and we never feel like we are experimenting on our own. Being part of the Allevi community is a privilege because they are always thinking ahead and implementing the latest technology with their systems, making them accessible for their user."



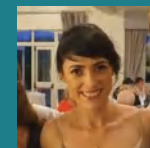
Meysam Keshavarz  
Imperial College of London

"Allevi takes care of their customers. They are willing to take the time to help you diagnose a problem and find a solution."



Bowman Bagley  
Advanced BioMatrix


"We are currently using this technology at the University of Limerick to find new ways of regenerating cartilage tissue. Overall I have found the equipment, the software and interface are very user friendly and simple to learn for new users. The printer is very versatile as it allows the user to print a variety of bioinks including customised composite bioinks and also allows for the co-printing with thermo-plastic materials. One of the main aspects of Allevi that I find invaluable is the support provided. I have found the team very quick and helpful in responding to any queries that I have had."



Caroline Murphy  
University of Limerick


# #bioprintallevi #buildwithlife

**Evan Kirstel** @HIMSS19  
This ultra-stretchy 3D-printed material can replace damaged bone @allevi3d @maRaste @eViRaHealth @daniel\_kraft @healthTech #3dprinting snip.ly/al4agq



PM - 22 Dec 2018  
5 Likes

**AlleVi** @ALLEVI3D  
Today, we're excited to announce the newest addition to the AlleVi family of 3D bioprinters that was inspired by your work - the AlleVi 3. Learn more about the bioprinter for every application: [allevi.com/allevi3d](#) What will you build? [#KarniNew Scientist](#) [#BioHatch](#)



**Maggie Prendergast** @maggiepr  
so beautiful and versatile. New item at the top of my lab wishlist!!



**healthdesignlab** • Following  
Health Design Lab

healthdesignlab Just unboxed our new bioprinter. @allevi3d



56 likes  
AUGUST 15, 2018

**Meysam Keshavarz** @MeysamKZ  
Our @AlleVi3D printer just arrived! Can't wait to give it a go and print some cool stuff with it #3dprinting @ICLHamlynRobots



3:22 AM - 27 Nov 2018 from London, England  
2 Retweets 12 Likes

**Rheolution Inc** @Rheolution  
First successful FRESH print with our @AlleVi3D bioprinter! What's everyone else making with the FRESH method? #3Dprinted #bioprinting #FRESHprintsofbiolabs



9:14 AM - 22 Aug 2018  
2 Retweets 11 Likes


**Robert S Pugliese** @RPugliese  
Our first test #bioprint! @AlleVi3D @JeffersonUniv @JeffInnovation @HealthDesignLab



12:20 PM - 23 Jan 2019  
1 Retweet 1 Like

**Richard Zimmermann** • 2nd  
Associate Professor, Director Digital Integration...

Freaking excited to get into bioprinting with this little baby! A lot of people forget we have a lot of researchers here looking at stem cells, cancer, bone integration.....this will allow them to start evolving their research protocols. And I got new "toy".....can't wait to see what how we can push the envelope with this! #bioprinting #AlleVi



**Todd** from #TherDaptive as he becomes new owner of an AlleVi 3 #bioprinter (joining his AlleVi 2). We can't wait to see what they bioprintallevi #buildwithlife




**daddy\_scientist** • Following  
Un-Khanum Elanget

daddy\_scientist 3D bioprinting of a vascular ring. They beat us we want it! [#KarniNew Scientist](#) [#BioHatch](#) [#AlleVi3D](#)

47 likes



**Leach Lab** @LeachLab  
We received our new 3D bioprinter today!! Thank you @AlleVi3D #3Dprinting #newlabtoy @TomyG90



2:42 PM - 10 Aug 2018  
1 Retweet 1 Like


**WebMD** @WebMD  
See the gel coming out of this nozzle? It's the beginning of a 3D-printed body part. From @BrighamWomens:

"Vascular printing techniques will represent a new paradigm in medicine."  
- WebMD's Brunilda Nazario, MD



9:00 AM - 23 Jan 2019  
1 Retweet 1 Like

**Princeton BioLabs** @PrincetonBioLAB  
YaY !!! We @PrincetonBioLab got our #3Dprinter, and our own Khatija @BioKPa super elated! @alleVi3d #innovation #NewJersey @princeton #excitingtimes



8:45 AM - 27 Aug 2018 from Princeton, NJ  
5 Retweets 26 Likes

# SOURCES

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